

KUMAR

KUMAR TOOLS & STAMPINGS PVT. LTD.

KUMAR TOOLS & STAMPINGS

(An ISO/IATF 16949:2016 Company)

WELCOMES YOU

.....A step ahead in world class engineering

Plant Details .**KUMAR TOOLS & STAMPINGS**

Plant I : S-Block, Plot No.6, MIDC, Bhosari, Pune,
Maharashtra, India – **411 026**

Plant II : Shed no 5A, SIDCO Industrial Estate,
Thirumazhisai, Chennai-**600124**

KUMAR TOOLS & STAMPINGS IS COMMITTED FOR SAFETY FIRST .

SAFETY FIRST



**Safety
Starts
Here**

Think Safe...

Work Safe...

Be Safe

Company Profile**Company Profile Index:-**

- Introduction
- Vision , Mission
- Quality Policy
- Customers
- Management Tree-Top
- Total Turnover
- Customer wise Sale in Per.
- Award's

Plant 1 & 2 Details

- Products
- Design & Development
- Tool room Facilities
- Production Facilities
- Achievements
- Contact Details

Introduction of Plant-I

- **Kumar Tools & Stampings is founded as Kumar Enterprises in earlier 90's in Shantinagar, Bhosari , Pune.**
- **We had Certified as a ISO 9001 – 2002 Company in 1998.**
- **Name Changed as Kumar Tools & Stampings which was formally known as Kumar Enterprises and shifted to new premises ,S block, plot no 6 , MIDC Bhosari, Pune in 2008 .**
- **Kumar tools & Stampings Certified as a ISO / TS 16949:2009 Company in 2009.**
- **Kumar tools & Stampings Certified as a ISO /IATF 16949:2016 Company in 2018.**

Introduction of Plant-II

- **Started Kumar tools & stampings Plant II in Chennai at 2010**
- **Kumar tools & stampings Plant 2 Certified as a ISO 9001 – 2009 Company in April 2011.**
- **Kumar tools & stampings Plant 2 Certified as a ISO / TS 16949:2009 Company in 2012.**
- **Kumar tools & stampings Plant 2 Certified as a ISO / TS 16949:2016 Company in 2018.**
- **Received Indian Achievers award for Quality Excellence at March 2012.**
- **Received 100PPM certificate of Hyundai for Kumar tools chennai plant through faurecia chennai.**

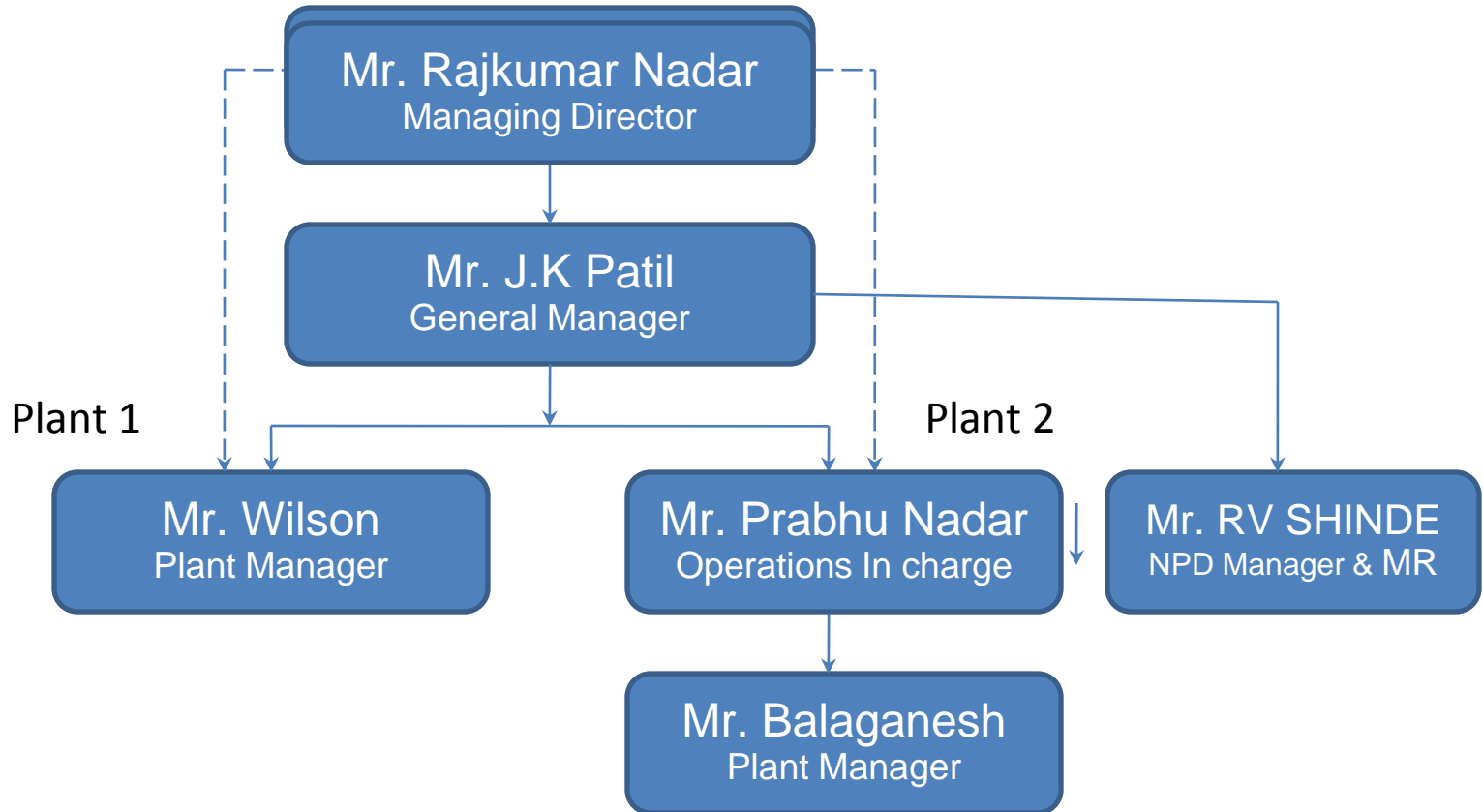
QUALITY POLICY

KUMAR TOOLS & STAMPINGS are in business of Pressed components and tool room works to satisfy customer by delivering products on time with quality to meet their needs with continual improvements in our quality management system.

CUSTOMERS

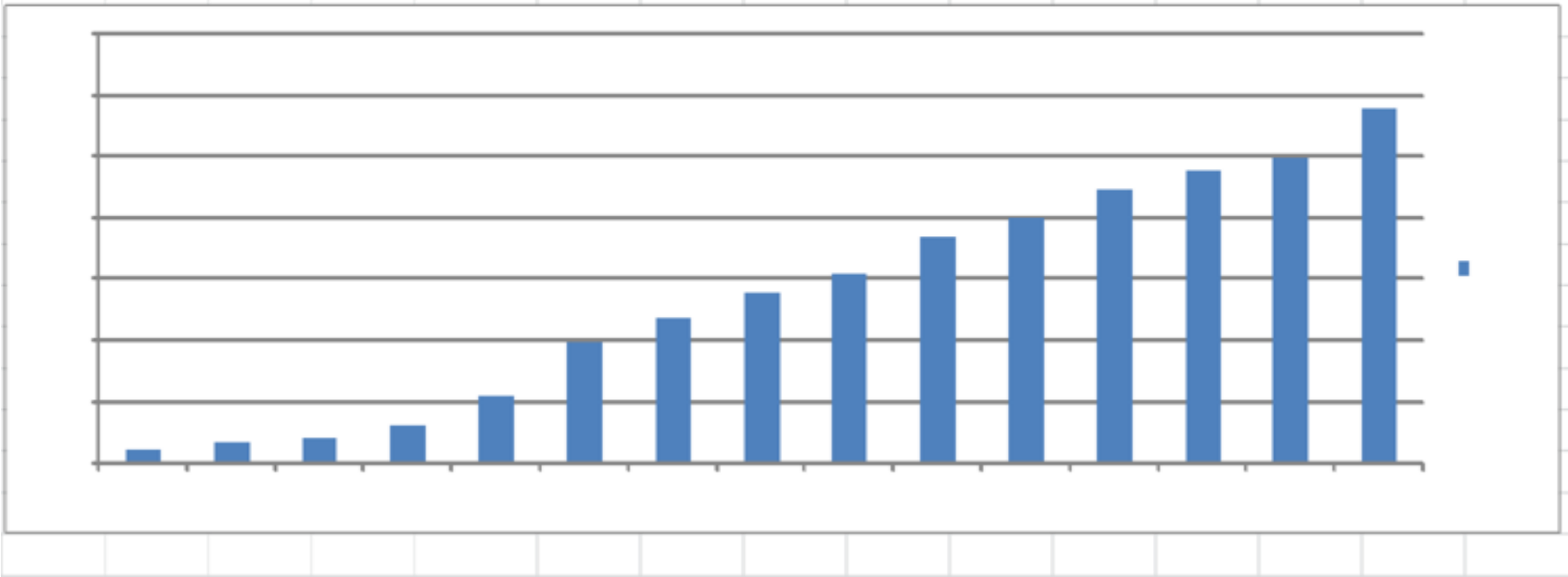


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Management Tree-Top Management

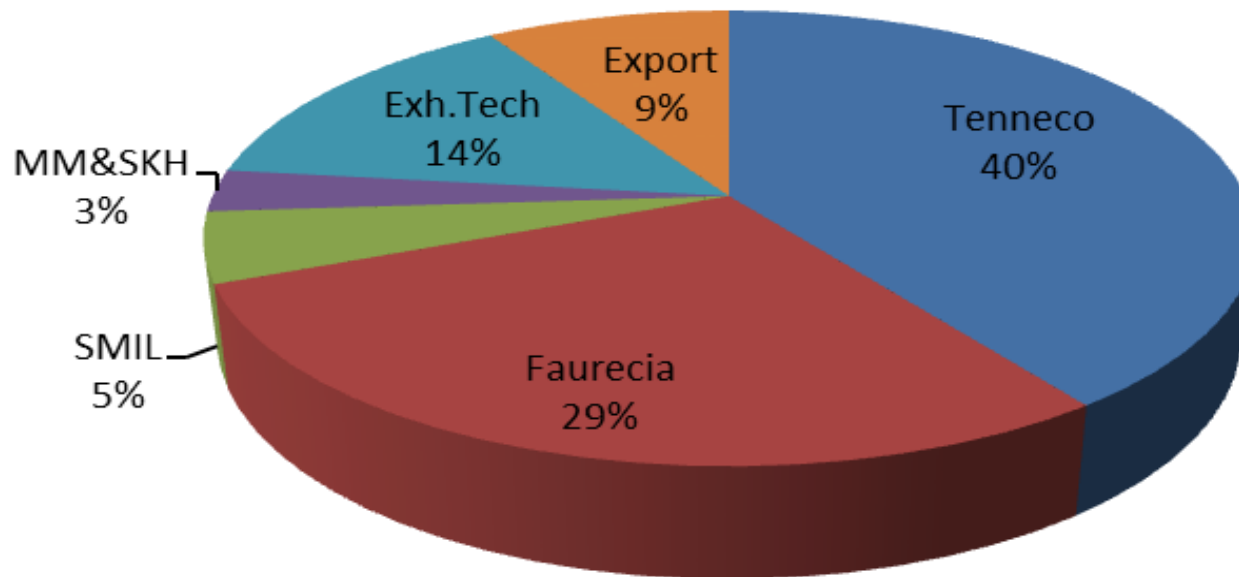
Sales Figures-Kumar tools –Pune FY -2020-2021

FY-06-07	FY-07-08	FY-08-09	FY-09-10	FY-10-11	FY-11-12	FY-12-13	FY-13-14	FY-14-15	FY-15-16	FY-16-17	FY-17-18	FY-18-19	FY-19-20	FY-20-21
2.30	3.50	4.35	6.39	11.00	20.00	24.00	27.80	31.00	37.00	40.00	45.00	48.00	50.00	58.00



KTS- Pune & Chennai Business share tools –FY -2020-2021 IN %

Pune Plant-Customer Business Share-2020-2021



IATF 16949:2016 CERTIFICATE

bsi.

Certificate of Registration

By Royal Charter

QUALITY MANAGEMENT SYSTEM - IATF 16949:2016

This is to certify that:

Kumar Tools and Stampings
Sector No 7, Plot No: 303,
PCNTDA, Bhosari Industrial Estate
Pune 411 026
Maharashtra
India

operates a Quality Management System which complies with the requirements of IATF 16949:2016 for the following scope:

The Manufacture of Pressed Components, Machined Components and Welded Assemblies.
Permitted Exclusions: Product Design.

For and on behalf of BSI:

D. Venkateshwar
Managing Director, BSI India, Venkataram Anubolu

BSI Certificate Number: 551852-002
IATF Number: 0346083

Certification Date: 2018-12-14 Latest Issue: 2018-12-14 Page: 1 of 2

...making excellence a habit™
Expiry Date: 2021-12-13

This certificate was issued electronically and remains the property of BSI and is issued by the conditions of contract.
An electronic certificate can be authenticated www.bsi-global.com.
Printed copies can be validated at www.bsi-global.com/ClientDirectory or telephone +91 21 2892 9000.
Further clarifications regarding the scope of this certificate and the applicability of IATF 16949:2016 requirements may be obtained by consulting the organization.
This certificate is valid only if provided original copies are in complete set.
IATF Controlled Office: BSI Assurance UK Limited, registered in England under number 730001 at 389 Chiswick High Road, London W4 4AL, UK.
BSI, The BSI Group, Corporate Suites (A-7), Plot 1 and 2, Sector Rajpur, Mathura Road, New Delhi 110 005.
A Member of the BSI Group of Companies.

Indian Achievers award for Quality Excellence



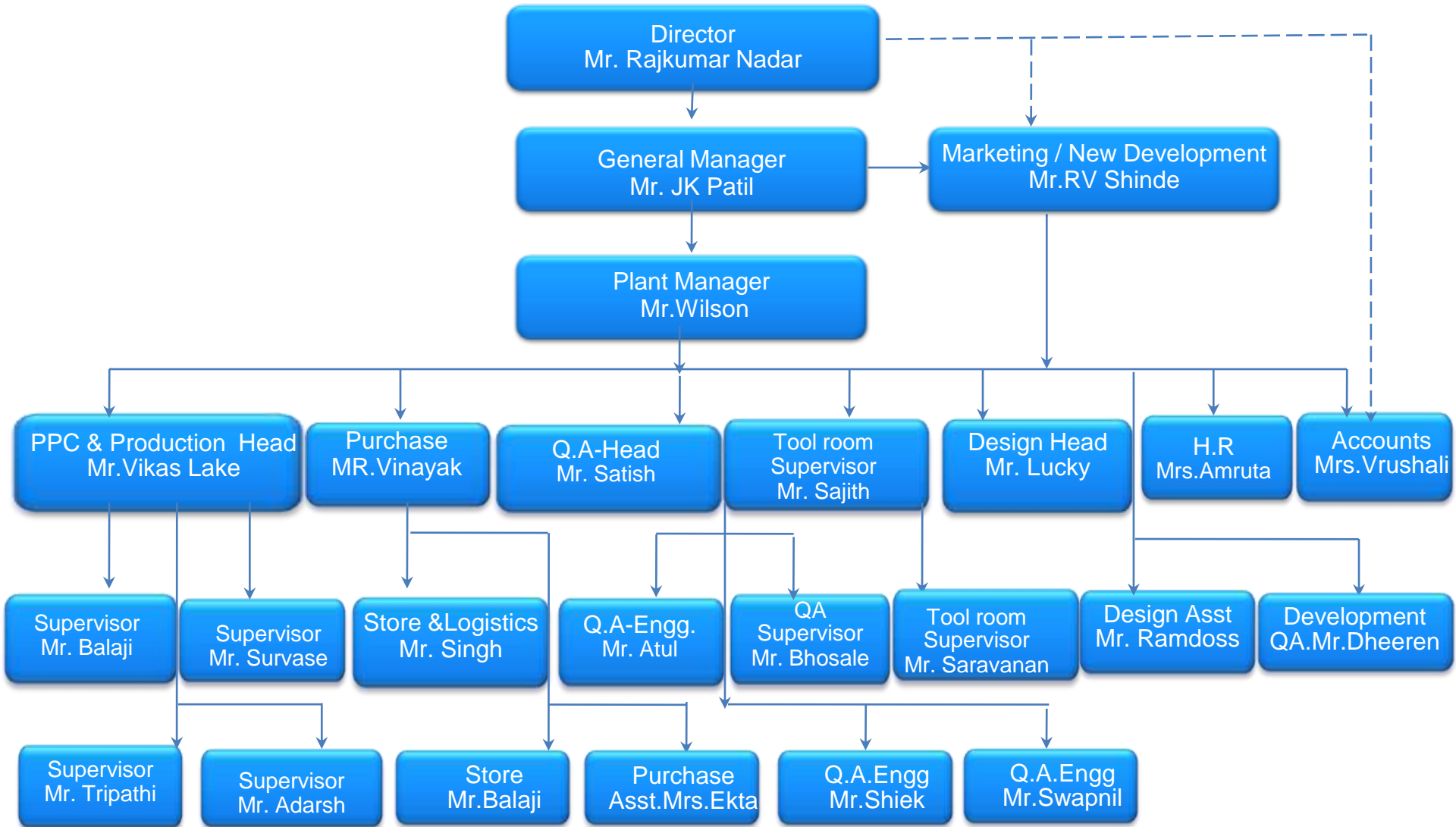
Plant I Details of
KUMAR TOOLS & STAMPINGS

ADDRESS

Plant I : S-Block, Plot No.6, MIDC, Bhosari, Pune,
Maharashtra, India – 411 026

- Covered floor space –36000 sq. ft.
- Employee strength – 186
- Power Connection : 150+315HP -LT
- Power Back Up : 125+200 Kva genset
- Shifts Running -1(General) – 24Hours.

Management Tree- Plant I



Product

Precision sheet metal components

Welding & Fabricated Parts

Assemblies

Precision Machined Components

Products



**M&M U325 SUB
ASSLY**



**X104 END
PLATE**



Reso cover & Assiy



Perforated Tubes



SCR INLET CONE ASSY WITH END
CAP



Exhaust Muffler parts



DOC OUTLET CONE (OUTER SHELL)

TML_2.2L Xenon_yodha O/L CONE ASSY



Nexon -X104_Inlet cone LH-RH



VECV CONE MIXER



S Plate



EXPORT MIXER



Fiat_Chrysler Bend Tube



M&M Outlet Cone



Shell Inner Inlet Size 2



VOLVO – OUTLET END PLATE ASSLY



M&M SCR OUT LET CONE

Oval Pipe

Down Pipe



VECV MIXER PIPE

Koel _ Heat Shield

FCA Cone Inlet



VW Tail Pipe



VW 1.2D Sub Assly



X104_Nexon Sub Assly



3inch RASP Tube



M&M D72 4inch RASP TUBE



3.3 Ltr Mixer Pipe



SCR OUTLET TUBE



SCR inlet cone



VECV Mixer pipe

DOC OUTLET SHELL ASSLY WITH END CAP



Plate, Flanged



Heat Shield



Side Panel O/L



Conical RASP Tube



Side Panel O/L



Side Panel Heat Shield



**Panel
Assy.**



Inlet Pipe



Outlet Mixer Pipe



Down Pipe



3 Inch Rasp Tube



Mixer Perforated



Inlet DOC Cone Shell



Outlet DOC Cone Shell

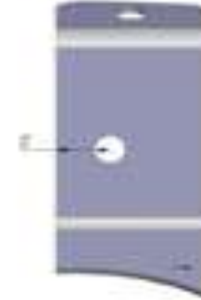


Outer DOC Body



Stamping Tool Technology | Timely Delivery | Functional Brilliance | Admired Quality

EXPORT PARTS UNDER DEVELOPMENT



With a Positive attitude you can never have a Bad day

Plate Flange

Tool Room Facility

1	Vertical Milling Cum DRO Boring BFW 3.5	BFW	1nos
2	Argo(M1TR) with DRO	ARGO	1nos
3	Heavy duty milling	HMT	1nos
4	Vertical Milling Machine MV2	HMT	1nos
5	Rotary Grinding (1000x400x300)	TOSS	1nos
6	Surface Grider (600x400x300)	BLOOM	1nos
7	Radial Drilling machine	Prakash	2nos
8	Drilling machine	KMP	1nos
9	Lathe -4.5Feet	Surya	1nos
Sister Concern			
Prision Industies & Pricise enterprises			
Wirecutting			
1	Sodic VZ 500 (500x350x250)	Sodic	1nos
2	Electronoca Ultima 2S(600x400x350)	Electronica	1nos
3	Electronoca Utima F1 (400x300x200)	Electronica	1nos
4	Electronoca OS Ultima (200x300x200)	Electronica	1nos
5	EDM Drill -0.3mm dia to 3mm Dia	Electronica	1nos
VMC			
6	Pinnacle(VMC)(1100x700)	Pinnacle	1nos
7	Hartford(VMC)(1000x500)	Hartford	1nos
8	CNC Engraving + VMC (500x500)	Cargo	1nos

Production Facilities

1	Power Press	400T	Willams&Mitchell	1nos
2	Power Press	250T	Rattan	1nos
3	Power Press	150T	BLISS	1nos
4	Power Press	150T	Double Elephant	1nos
5	Power Press	125T	Rattan Power Press	1nos
6	Power Press	110T	Rattan Power Press	1nos
7	Power Press	75T	Rattan Power Press	1nos
8	Power Press	50T	Rattan Power Press	1nos
9	Power Press	40T	Rattan Power Press	1nos
10	CNC Turning Centers		LMW	2nos
11	CNC Turning Centers		Mac Power	1nos
12	Precision Drilling machine		KTK AURAM	5nos
13	Drilling machine Pitch controller		KTK AURAM	1nos
14	Muti spindle drill machine(Hyd)		KTK AURAM	2nos
15	CO2(Mig) welding machine		JJ ARC/MOGRA	4nos
16	Projection Welding	10KVA	ARC TECH	1nos
17	Puls Tig Welding		JJ ARC	2nos
18	Vibratory Deburring Machine		Dalal	1nos
19	Air Compressor	30HP	ELGI	
20	Auto mated Rolling SPM		Fine Arc	
21	Linear Tig Welding		Fine Arc	

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Press Shop



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Press Shop



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CNC Shop



Drill Shop



5Axis Pipe Bending - CNC 65 PTX-R3X



Machine Details

Pipe Bending
machine Model : **Five-
Axes CNC 65 PTX-R3X.**
Manufacture : **Naveen
Hydro controls**
Maximum Pipe capacity :
Ø65.
No Bending Pulley stacks
can be fitted : **3stacks .**

Rolling Machine 1



Machine Details – Machine no1

Manufacture :

Fine arc Systems Pvt. Ltd.

Thick. Range Can be rolled :

0.8 to 1.5

Diameter Range : **Ø85 to Ø 100**

Length Range : **70 to 450**

Liner Tig Welding machine



Liner Tig Welding machine

Machine Details –Machine no2

Manufacture :

Fine arc Systems Pvt. Ltd.

Thick. Range Can be rolled : **0.8 to 1.5**

Diameter Range : **Ø85 to Ø 130** (fixture need to change for dia change)

Length Range : **70 to 450.**

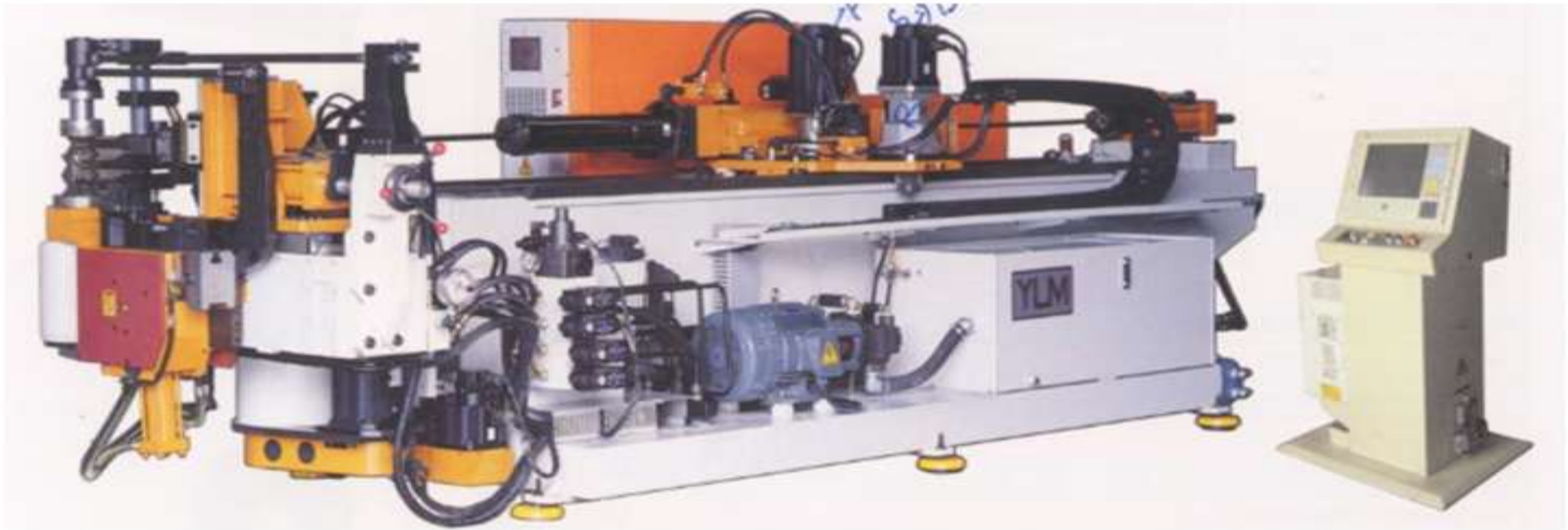
Power source : INVATIG-400

Mogora Make Inverter IGBT technology Pulse tig welding machine of 400 amps

Future Investment Plan

- We are planning to Shift our Plant to Chakan location which provide more space than current plant in end of Dec 2021 .
- We are planning to purchase 3 new press machine and Two 5 axis Bending machine(Model 100NCX & YLM) in Nov-2021.

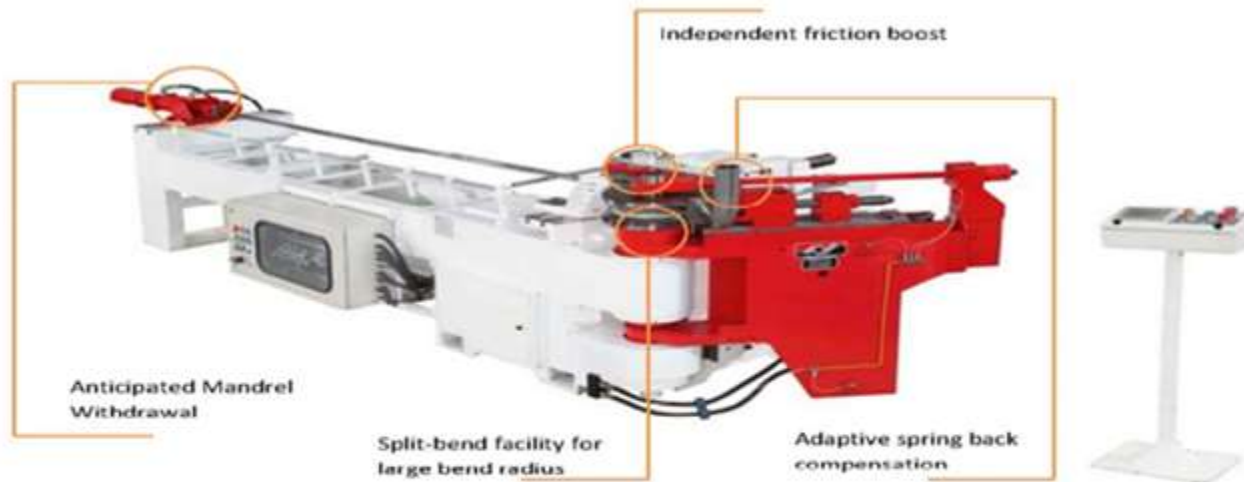
- **Dia 127 , 5Axis Will be installed Nov-Dec-21**



Dia 100 1 Axis 1D Bending Machine-2021-2022

Electro pneumatics 1 Axis Machine – At new Plant Dec-21

**NC Single Axis Tube Bender
Model 100NCX**



Pneumatic Press-160 Ton will be installed 15th of Aug-21



Pneumatic Press-75 Ton & 50 Ton will be installed End of Dec-21



RDZ SERIES

Coil Feeder will be installed End of Dec-21



Plant construction will be completed on End of Oct-21,
Shifting Will be End of Dec-21



Thanks